

MACHINE CATALOGUE

PIPE BENDING MACHINES



make your life
easier with high
technology



provide quality
and fast solutions



BERMET MAKINA have more than 25 years of experience in the production of machines for metal forming, our goal is to supply with the best machine solution to our customers.

We have done a great deal to ensure the quality of our machines meets international standards. To this end, we have rigorous inspection procedures, which are conducted throughout all phases of the manufacturing process. This allows us to ensure the ultimate in quality. This commitment to quality and expert workmanship enables BERMET MAKINA machines that fully meet customers' strict requirements of machine performance.

Based on the company philosophy of technological innovation and leadership, BERMET MAKINA has spent great efforts in the research and development of advanced machines. Our machines have been widely sold to many countries in the world. Each machine is manufactured to the highest quality standards, with the highest versatility, providing the most competitive edge for parts machining. BERMET MAKINA are further enhanced by fine craftsmanship, which guarantees the user outstanding precision performance. Today BERMET MAKINA continues to labor at the technological forefront of the machine tool industry, maintaining a reputation for innovation design, state-of-the-art manufacturing techniques and rigorous quality control.



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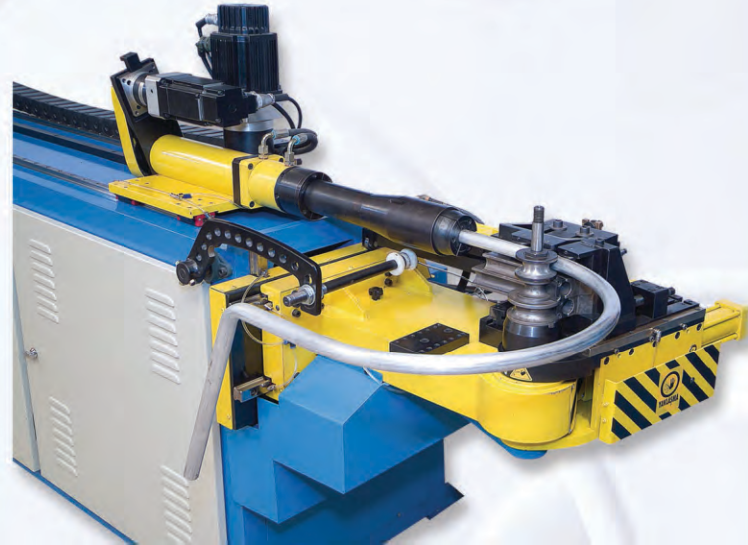
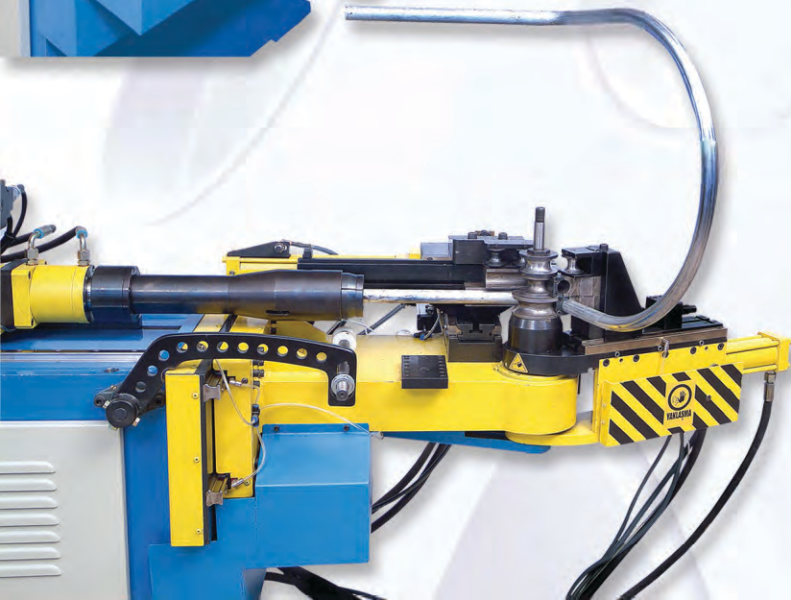
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DMS 25 CNC M3

- CNC Boru Bükme Makinası
- Maksimum boru çapı: 25mm
- Maksimum et kalınlığı: 3mm
- Maksimum kalıp radüsü: 125mm
- Maksimum boru boyu: 2-6 mt
- Aynı boru üzerinde 3 farklı radüs ile büküm yapabilme özelliği
- Rolling yapabilme (makara ile geniş çapta büküm yapabilme)
- Delik delme özelliği
- 3 eksen servo kontrollü
- Bilgisayarlı sistem
- Türkçe/ İngilizce yazılım
- 3D simülasyon yapabilme özelliği
- 3D çizim üzerinden program yapabilme özelliği
- CNC Pipe Bending Machine
- Maximum pipe diameter: 25mm
- Maximum wall thickness: 3mm
- Maximum mold radius: 125mm
- Maximum pipe length: 2-6 mt
- The ability to bending with 3 different radius on the same pipe
- To make rolling (to bend a wide range of bending with roller)
- Hole drilling feature
- 3-axis servo controlled
- Computerized system
- 3D simulation
- The ability to make program from 3D drawing



DMS 25 CNC M1.K

- CNC Boru Bükme Makinası
- Maksimum boru çapı: 25mm
- Maksimum et kalınlığı: 3mm
- Maksimum kalıp radüsü: 125mm
- Bükülebilecek maksimum boru boyu: 2-6 mt
- Otomatik kalıp merkezleme sistemli
- 3 eksen servo kontrollü
- Bilgisayarlı sistem
- Türkçe / İngilizce yazılım
- 3D simülasyon yapabilme
- 3D çizim üzerinden program yapabilme özelliği

- CNC Pipe Bending Machine
- Maximum pipe diameter: 25mm
- Maximum wall thickness: 3mm
- Maximum mould radius: 125mm
- Maximum pipe length: 2-6 mt
- Automatic mould centering system
- 3 axis servo controlled
- Computerized system
- Turkish/ English software
- 3D simulation
- The ability to make program from 3D drawing

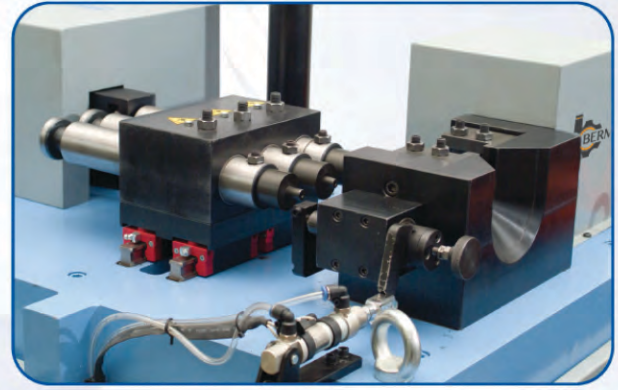
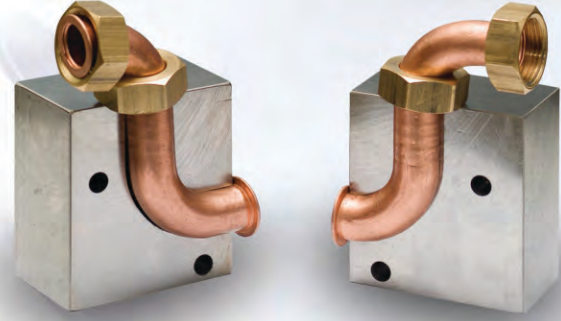


DMS 32 CNC M2

- CNC Boru Bükme Makinası
- El arabası borusunu tek operasyonda bükme ve delme özelliği
- Maksimum boru çapı: 32mm
- Maksimum et kalınlığı: 4mm
- Maksimum kalıp radüsü: 125mm
- Bükülebilecek maksimum boru boyu: 2-6 mt
- Aynı boru üzerinde 2 farklı radüs ile büküm yapabilme özelliği
- Roling yapabilme özelliği
- Delik delme özelliği
- 3 eksen servo kontrollü
- Bilgisayarlı sistem
- Türkçe/ İngilizce yazılım
- 3D simülasyon yapabilme
- 3D çizim üzerinden program yapabilme özelliği

- CNC Pipe Bending Machine
- Bending and drilling feature of wheelbarrow pipe with a single operation
- Maximum pipe diameter: 32mm
- Maximum wall thickness: 4mm
- Maximum mould radius: 125mm
- Maximum pipe length: 2-6 mt
- The ability to bending with 2 different radius on the same pipe
- The ability to make rolling
- Hole drilling feature
- 3 axis servo controlled
- Computerized system
- Turkish / English software
- 3D simulation
- The ability to make program from 3D drawing





DMS 25 NC 3 MK

- NC Kontrollü
- 3 merkezli boru ucu form verme makinası
- Maksimum boru çapı: 25mm
- Maksimum et kalınlığı: 3mm
- Sivama eksenı servo kontrollü
- Kalıpmerkezleme servo kontrollü
- Yapılan programı hafızaya kaydedebilme özelliđi
- Panelden ayarlanabilir ölçü sistemi
- Dokunmatik ekran kontrol paneli

- NC Controlled
- 3 centric tube end-forming machine
- Maximum pipe diameter: 25mm
- Maximum wall thickness: 3mm
- Forming axis servo controlled
- Mould centering servo controlled
- The ability to record programmes on the memory
- Measurement system can be set from the panel
- The touch screen control panel

DMS 25 NC 5 MK

- NC Kontrollü
- 5 merkezli boru ucu form verme makinası
- Maksimum boru çapı: 25mm
- Maksimum et kalınlığı: 3mm
- Sivama eksenı servo kontrollü
- Kalıp merkezleme servo kontrollü
- Yapılan programı hafızaya kaydedebilme özelliđi
- Panelden ayarlanabilir ölçü sistemi
- Dokunmatik ekran kontrol paneli

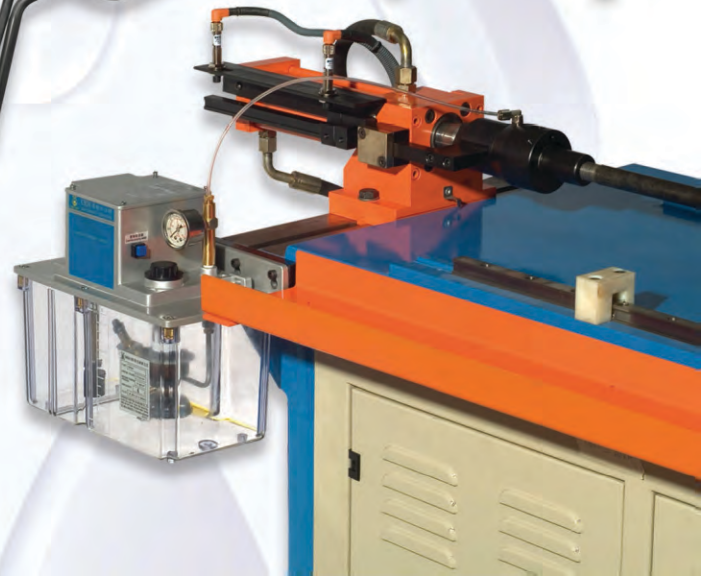
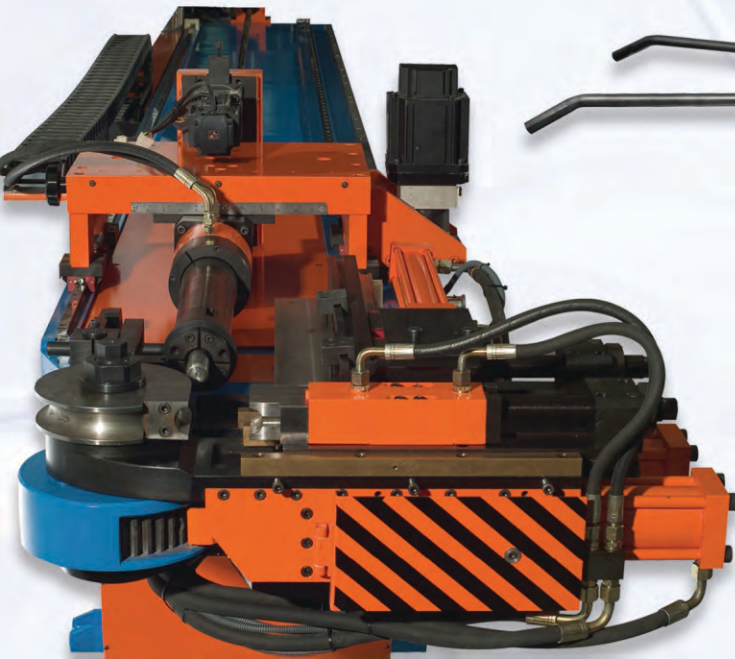
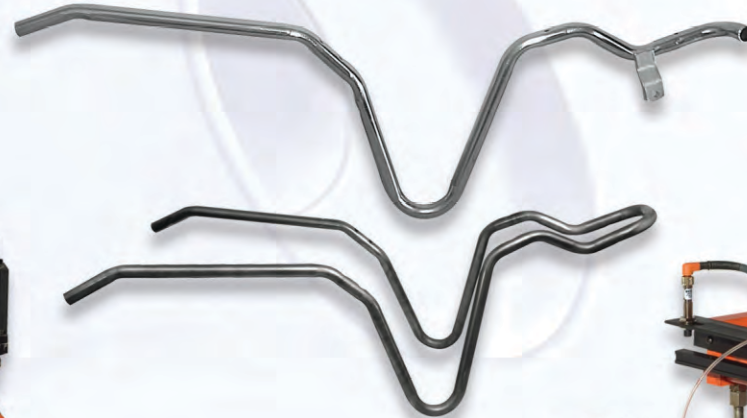
- NC Controlled
- 5 centric tube end-forming machine
- Maximum pipe diameter: 25mm
- Maximum wall thickness: 3mm
- Forming axis servo controlled
- Mould centering servo controlled
- The ability to record programmes on the memory
- Measurement system can be set from the panel
- The touch screen control panel





DMS 32 CNC M1

- CNC Boru Bükme Makinası
 - El arabası borusunu tek operasyonda bükme ve delme özelliği
 - Maksimum boru çapı: 32mm
 - Maksimum et kalınlığı: 4mm
 - Maksimum kalıp radüsü: 125mm
 - Maksimum boru boyu: 2-6 mt
 - Delik delme özelliği
 - 2 eksen servo kontrollü
 - Bilgisayarlı sistem
 - Türkçe / İngilizce yazılım
 - 3D simülasyon yapabilme
 - 3D çizim üzerinden program yapabilme özelliği
- CNC Pipe Bending Machine
 - Bending and drilling feature of wheelbarrow pipe with a single operation
 - Maximum pipe diameter: 32mm
 - Maximum wall thickness: 4mm
 - Maximum mould radius: 125mm
 - Maximum pipe length: 2-6 mt
 - Hole drilling feature
 - 2 axis servo controlled
 - Computerized system
 - Turkish / English software
 - 3D simulation
 - The ability to make program from 3D drawing



DMS 50 NC



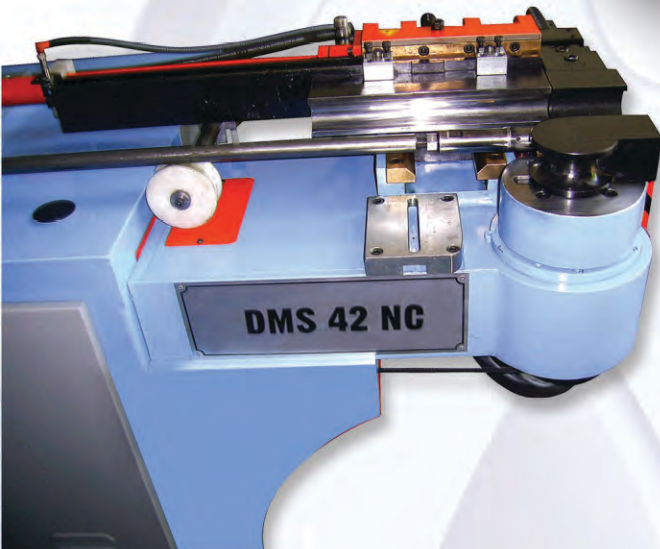
- NC kontrollü
- Maksimum boru çapı: 50mm
- Maksimum et kalınlığı: 4mm
- Maksimum kalıp radüsü: 225mm
- Bükülebilecek maksimum boru boyu: 2-6 mt
- Otomatik sıkma özelliği
- Otomatik bükme özelliği
- Mekanik boy dayama
- Dokunmatik ekran kontrol paneli

- NC Controlled
- Maximum pipe diameter: 50mm
- Maximum wall thickness: 4mm
- Maximum mould radius: 225mm
- Maximum pipe length: 2-6 mt
- Automatic clamping feature
- Automatic bending feature
- Mechanical size support
- The touch screen control panel

DMS 42 NC

- NC kontrollü
- Maksimum boru çapı: 42mm
- Maksimum et kalınlığı: 4mm
- Maksimum kalıp radüsü: 200mm
- Bükülebilecek maksimum boru boyu: 2-6 mt
- Otomatik sıkma özelliği
- Otomatik bükme özelliği
- Mekanik boy dayama
- Dokunmatik ekran kontrol paneli

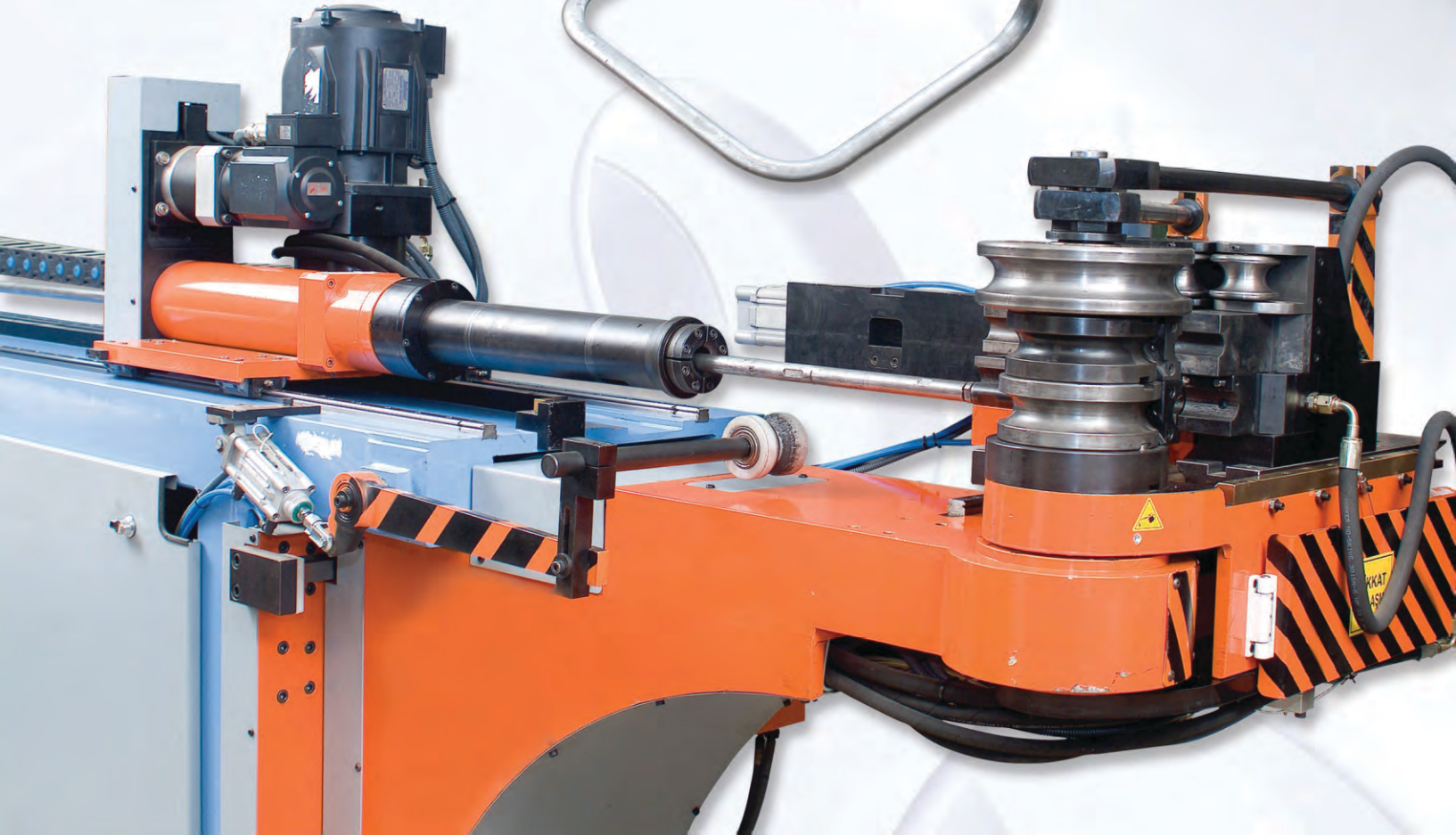
- NC Controlled
- Maximum pipe diameter: 42 mm
- Maximum wall thickness: 4mm
- Maximum mold radius: 200mm
- Maximum pipe length: 2-6 mt
- Automatic clamping feature
- Automatic bending feature
- Mechanical size support
- The touch screen control panel



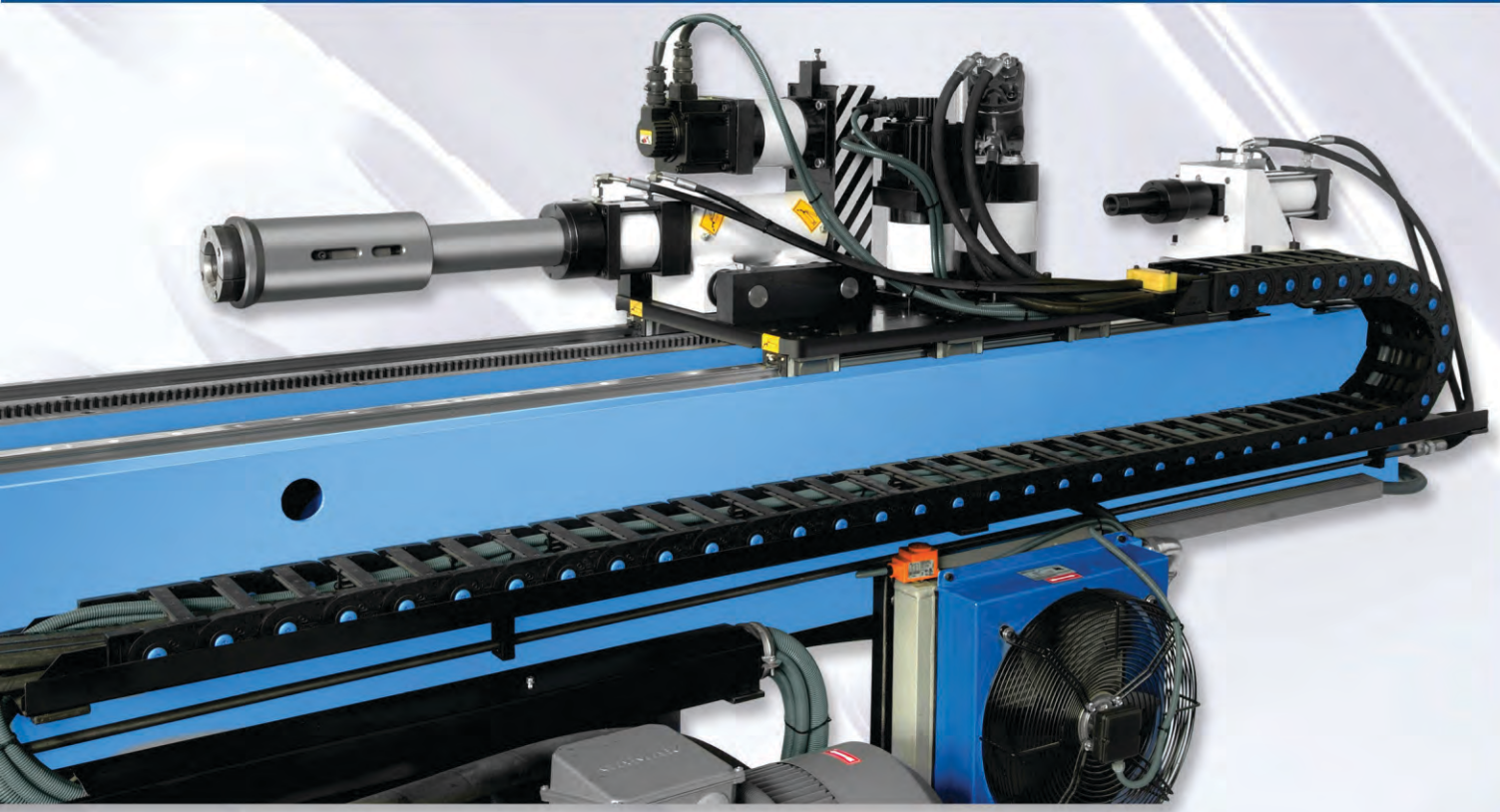
DMS 38 CNC M3

- CNC Boru Bükme Makinası
- Maksimum boru çapı: 38mm
- Maksimum et kalınlığı: 4mm
- Maksimum kalıp radüsü: 150mm
- Bükülebilecek maksimum boru boyu: 2-6mt
- Aynı boru üzerinde 3 farklı radüs ile büküm yapabilme özelliği
- Roling yapabilme özelliği
- Delik delme özelliği
- 3 eksen servo kontrollü
- Bilgisayarlı sistem
- 3D simülasyon yapabilme
- 3D çizim üzerinden program yapabilme özelliği
- Türkçe / İngilizce yazılım

- CNC Pipe Bending Machine
- Maximum pipe diameter: 38mm
- Maximum wall thickness: 4mm
- Maximum mould radius: 150mm
- Maximum pipe length: 2-6 mt
- The ability to bending with 3 different radius on the same pipe
- To make rolling (to bend a wide range of bending with roller)
- Hole drilling feature
- 3 axis servo controlled
- Computerized system
- 3D simulation
- The ability to make program from 3D drawing
- Turkish / English software

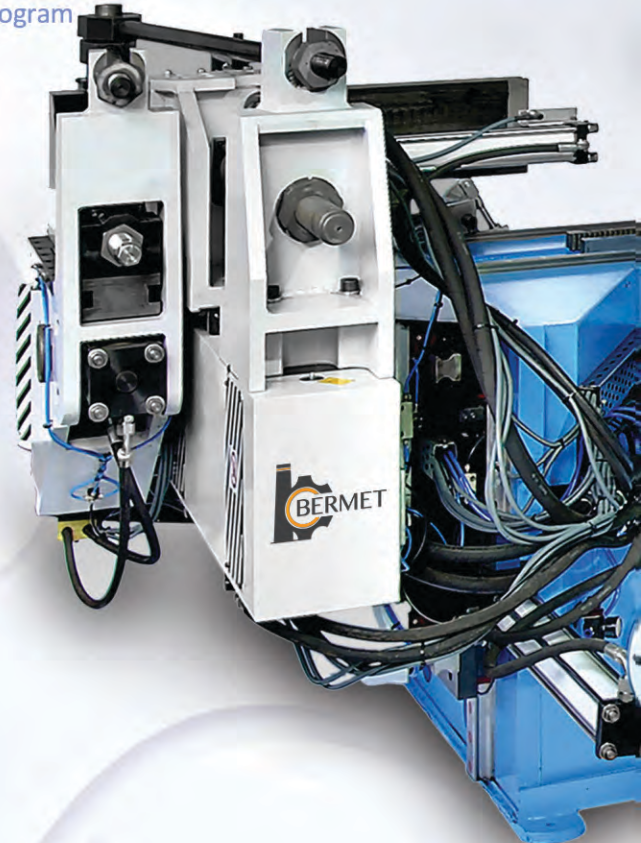


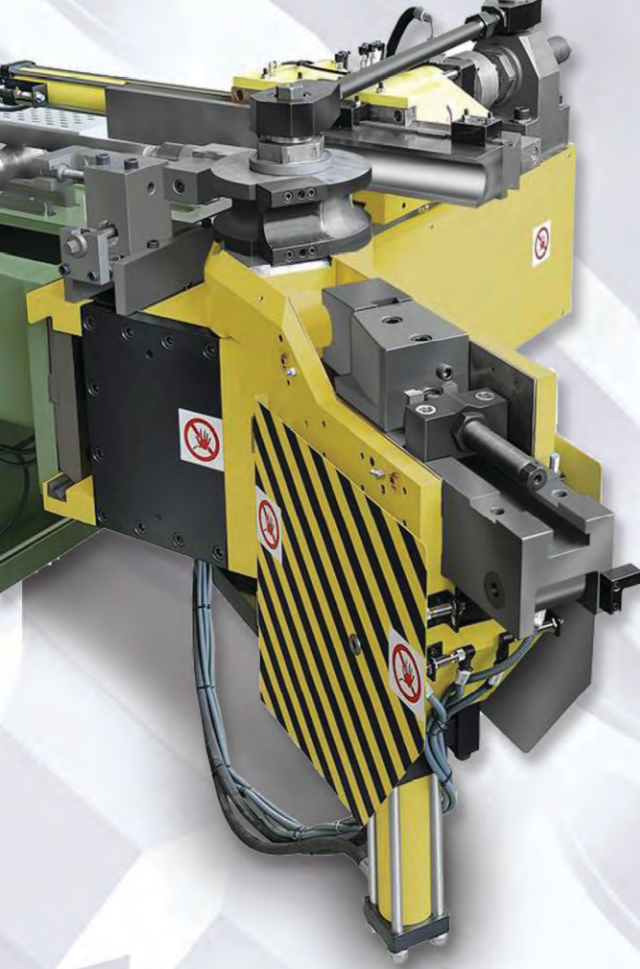




DMS 76 CNC M3 1D

- CNC Boru Bükme Makinası
- 1D büküm yapabilme özelliği
- Maksimum boru çapı: 76mm
- Maksimum et kalınlığı: 4mm
- Maksimum kalıp radüsü: 300mm
- Maksimum boru boyu: 2-6 mt
- Aynı boru üzerinde 3 farklı radüs ile büküm yapabilme özelliği
- 3 eksen servo kontrollü
- Bilgisayarlı sistem
- Türkçe / İngilizce yazılım
- 3D simülasyon yapabilme
- 3D çizim üzerinden program yapabilme özelliği
- CNC Pipe Bending Machine
- The ability to bending 1D
- Maximum pipe diameter: 76mm
- Maximum wall thickness: 4mm
- Maximum mold radius: 300mm
- Maximum pipe length: 2-6 mt
- The ability to bending with 3 different radius on the same pipe
- 3 axis servo controlled
- Computerized system
- Turkish / English software
- 3D simulation
- The ability to make program from 3D drawing



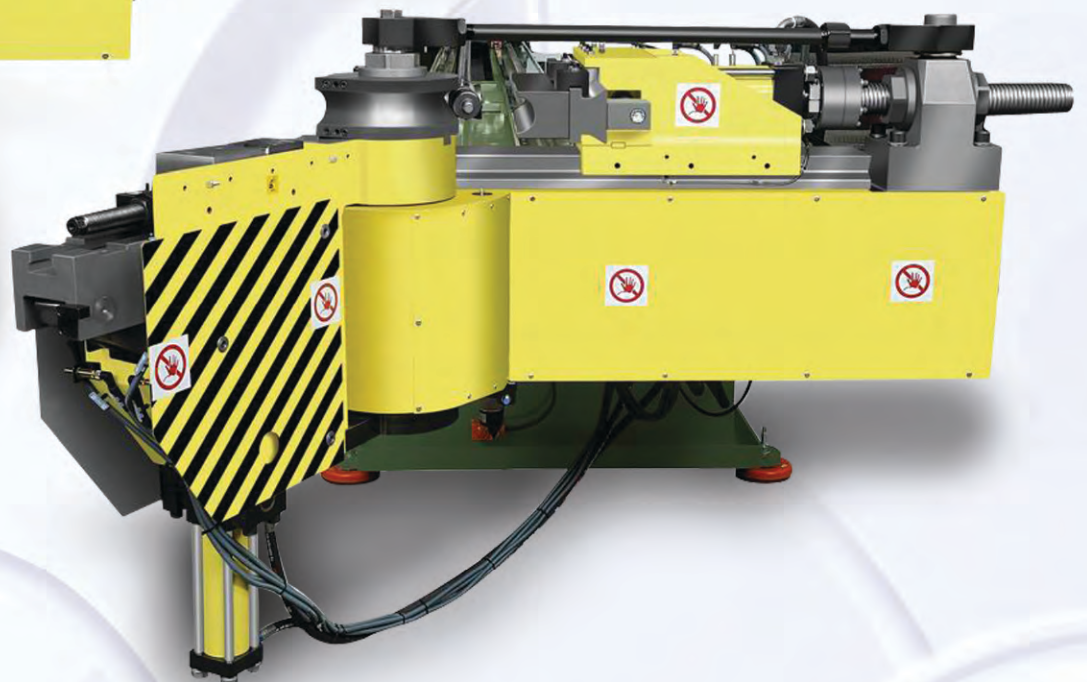


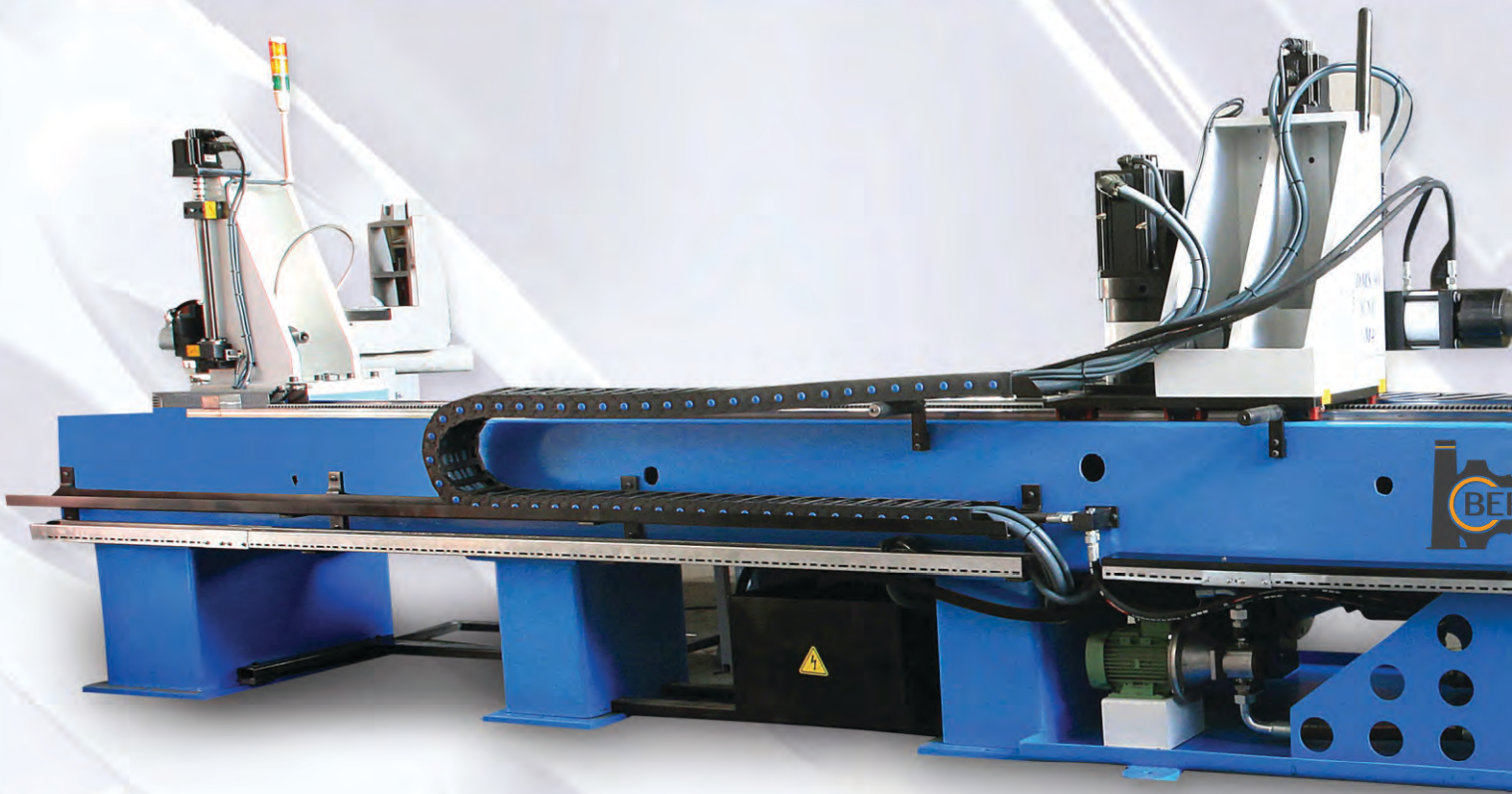
DMS 76 CNC M1 1D

- CNC Boru Bükme Makinası
- 1D büküm yapabilme özelliği
- Maksimum boru çapı: 76mm
- Maksimum et kalınlığı: 4mm
- Maksimum kalıp radüsü: 300mm
- Bükülebilecek maksimum boru boyu: 2-6mt
- 3 eksen servo kontrollü
- Bilgisayarlı sistem
- Türkçe / İngilizce yazılım
- 3D simülasyon yapabilme
- 3D çizim üzerinden program yapabilme özelliği

- CNC Pipe Bending Machine
- The ability to bending 1D
- Maximum pipe diameter:76mm
- Maximum wall thickness: 4mm
- Maximum mould radius:300mm
- Maximum pipe length: 2-6 mt
- 3 axis servo controlled
- Computerized system
- Turkish / English software
- 3D simulation
- The ability to make program from 3D drawing



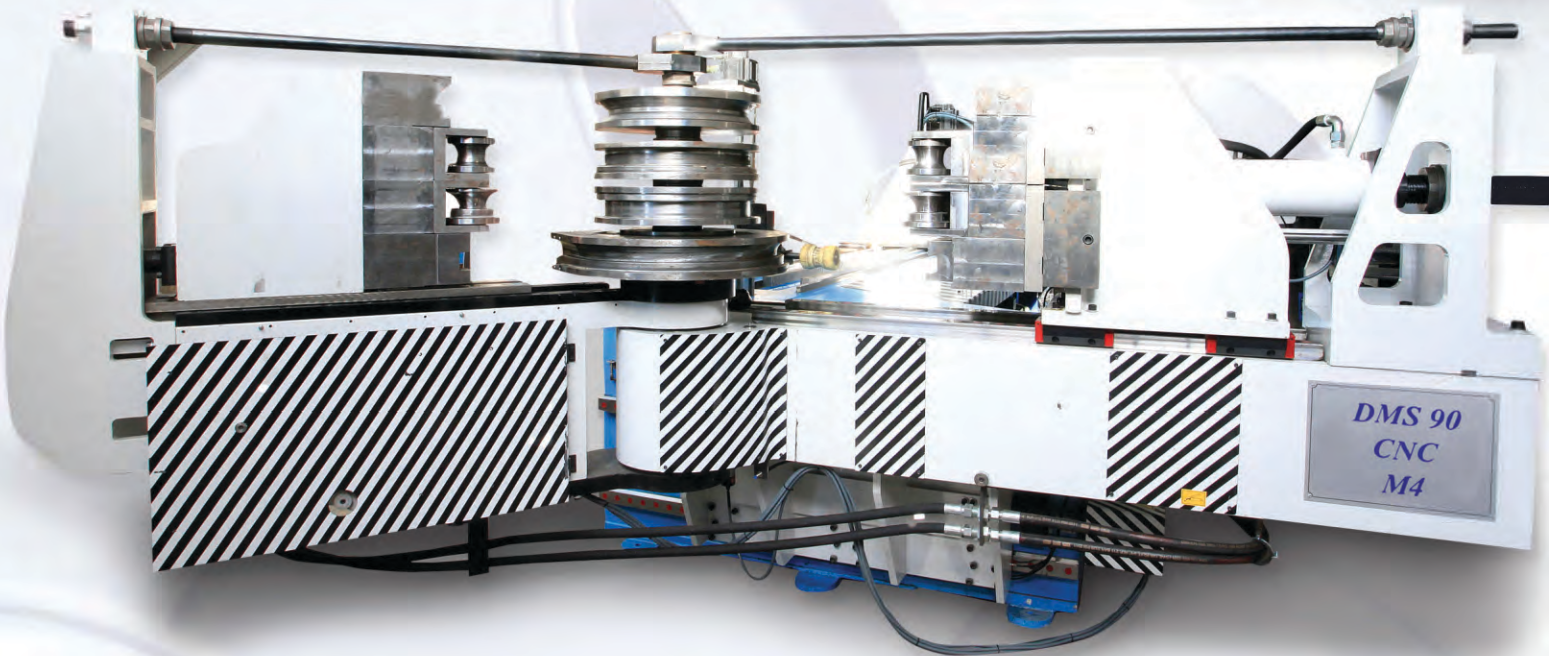


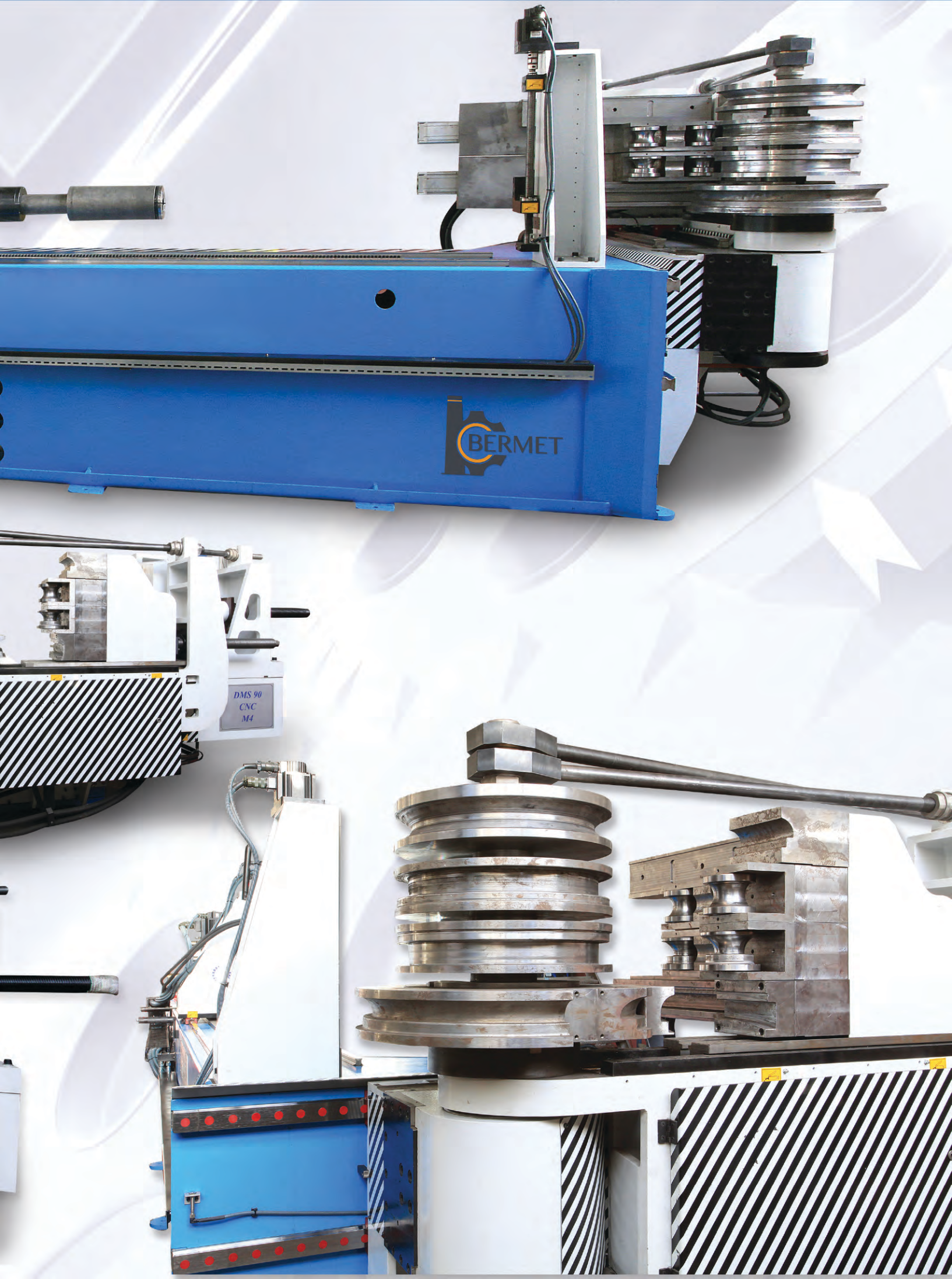


DMS 90 CNC M4 1D

- CNC Boru Bükme Makinası
- 1D büküm yapabilme özelliği
- Maksimum boru çapı: 90mm
- Maksimum et kalınlığı: 5mm
- Maksimum kalıp radüsü: 300mm
- Bükülebilecek maksimum boru boyu: 2-6 mt
- Roling yapabilme özelliği
- Aynı kalıp grubunda, "Büküm ve Roling" yapabilme özelliği
- 6 eksen servo kontrollü
- Bilgisayarlı sistem
- Türkçe / İngilizce yazılım
- 3D simülasyon yapabilme
- 3D çizim üzerinden program yapabilme özelliği

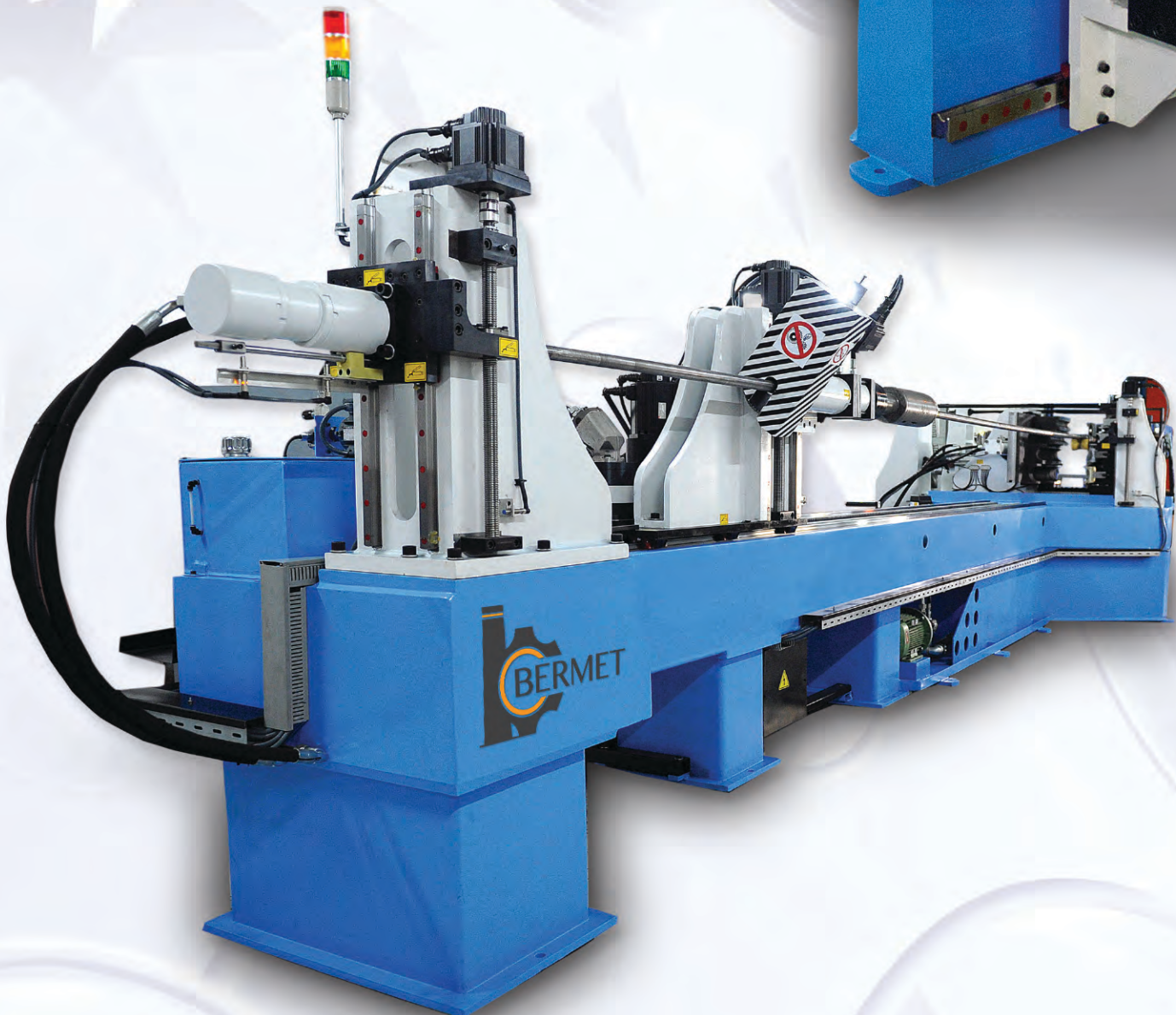
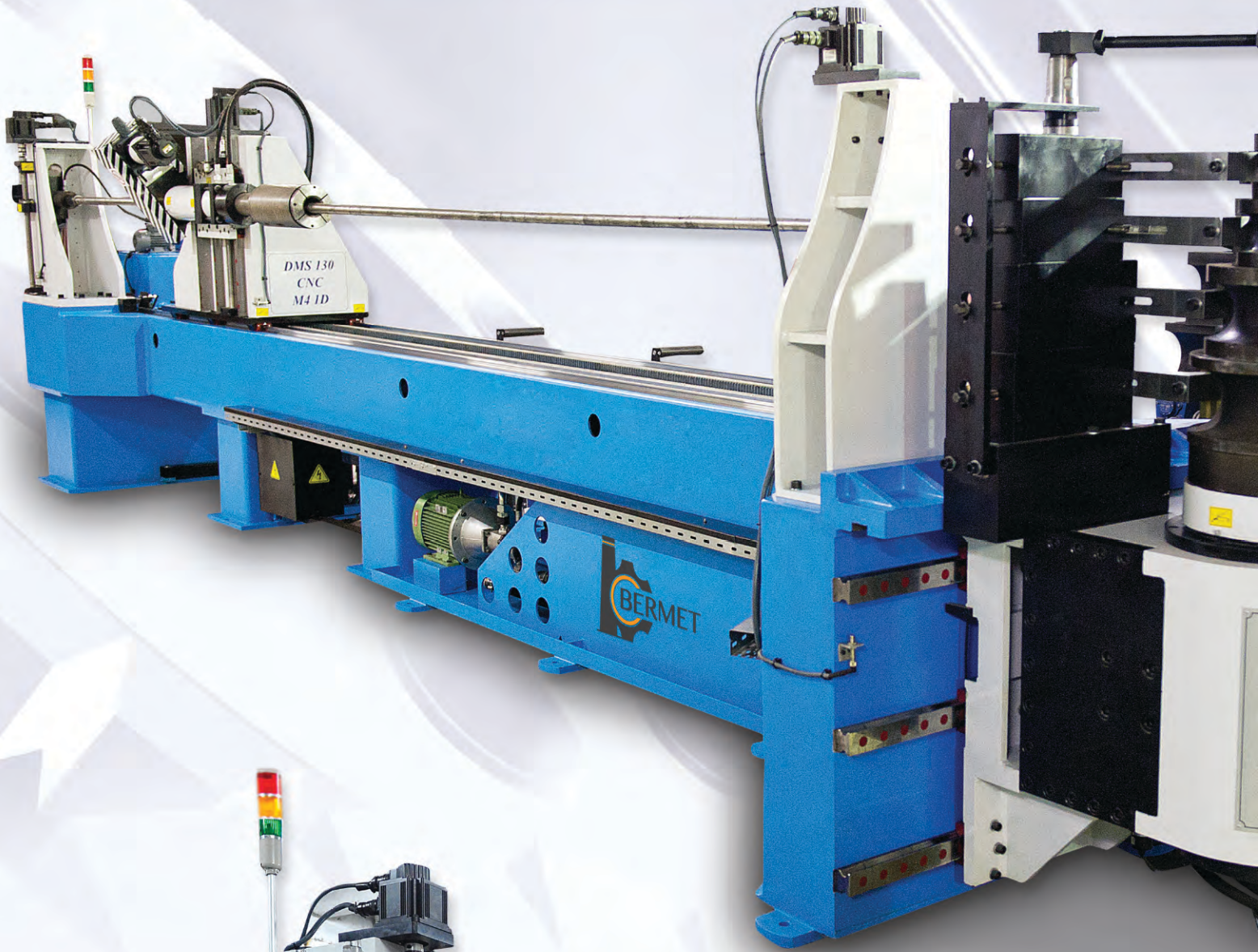
- CNC Pipe Bending Machine
- The ability to bending 1D
- Maximum pipe diameter: 90mm
- Maximum wall thickness: 5mm
- Maximum mould radius: 300mm
- Maximum pipe length: 2-6 m
- To make rolling (to bend a wide range of bending with roller)
- Machine is especially the same mold group, is capable of making "Bending and Roling".
- 6-axis servo-controlled
- Computerized system
- Turkish / English software
- 3D simulation
- The ability to make program from 3D drawing

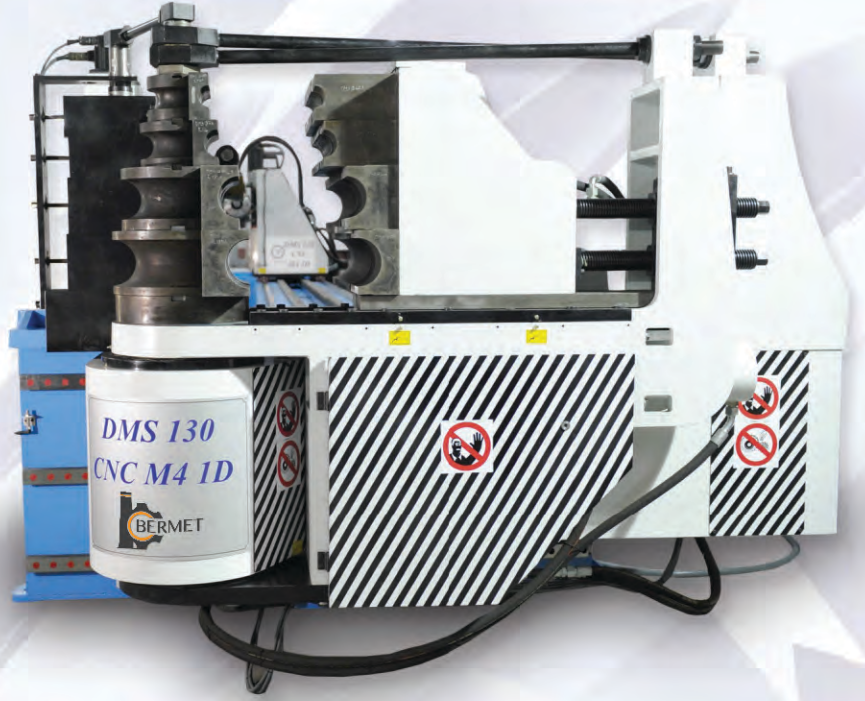
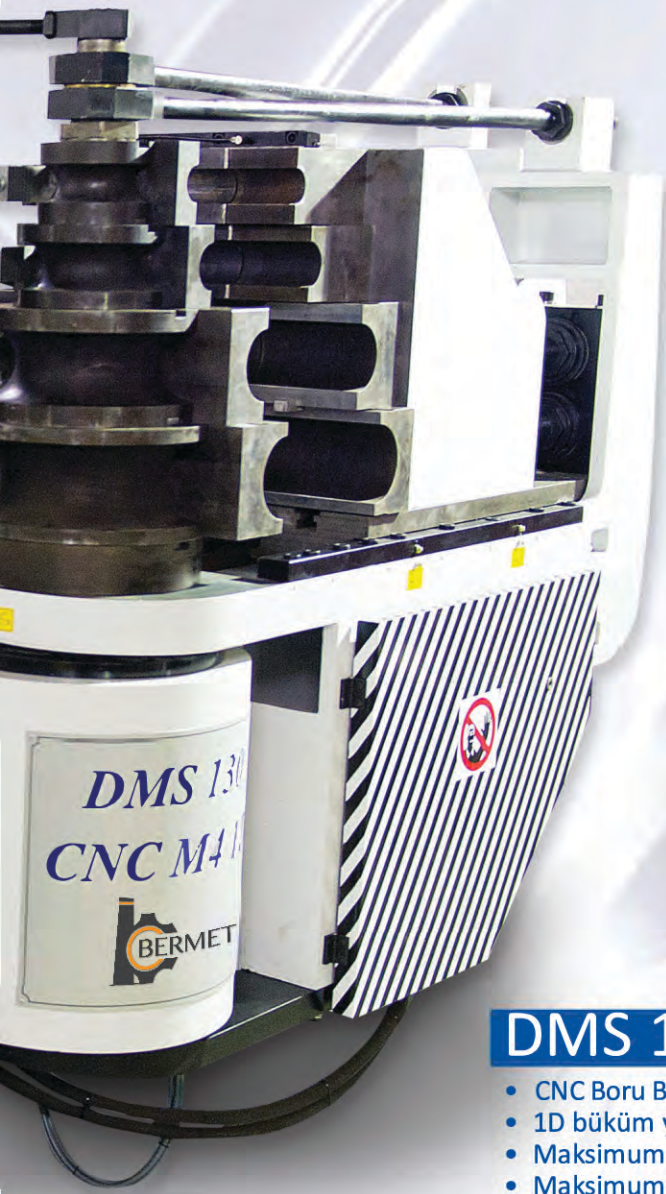




BERMET

DMS 90
CNC
M4





DMS 130 CNC M4 1D

- CNC Boru Bükme Makinası
- 1D büküm yapabilme özelliği
- Maksimum boru çapı: 130mm
- Maksimum et kalınlığı: 5mm
- Maksimum kalıp radüsü: 400mm
- Bükülebilecek maksimum boru boyu: 2-6mt
- Aynı boru üzerinde 4 farklı radüs ile büküm yapabilme özelliği
- 6 eksen servo kontrollü
- Bilgisayarlı sistem
- Türkçe / İngilizce yazılım
- 3D simülasyon yapabilme
- 3D çizim üzerinden program yapabilme özelliği

- CNC Pipe Bending Machine
- The ability to bending 1D
- Maximum pipe diameter: 130mm
- Maximum wall thickness: 5mm
- Maximum mould radius: 400mm
- Maximum pipe length: 2-6 mt
- The ability to bending with 4 different radius on the same pipe
- 6 axis servo controlled
- Computerized system
- Turkish / English software
- 3D simulation
- The ability to make program from 3D drawing





DMS 130 CNC M1

- Maksimum boru çapı: 130mm
- Maksimum et kalınlığı: 5mm
- Maksimum kalıp radüsü: 400mm
- Bükülebilecek maksimum boru boyu: 2-6mt
- 3 eksen servo kontrollü
- Bilgisayarlı sistem
- Türkçe / İngilizce yazılım
- 3D simülasyon yapabilme
- 3D çizim üzerinden program yapabilme özelliği
- Maximum pipe diameter: 130mm
- Maximum wall thickness: 5mm
- Maximum mould radius: 400mm
- Maximum pipe length: 2-6 mt
- 3 axis servo controlled
- Computerized system
- Turkish / English software
- 3D simulation
- The ability to make program from 3D drawing

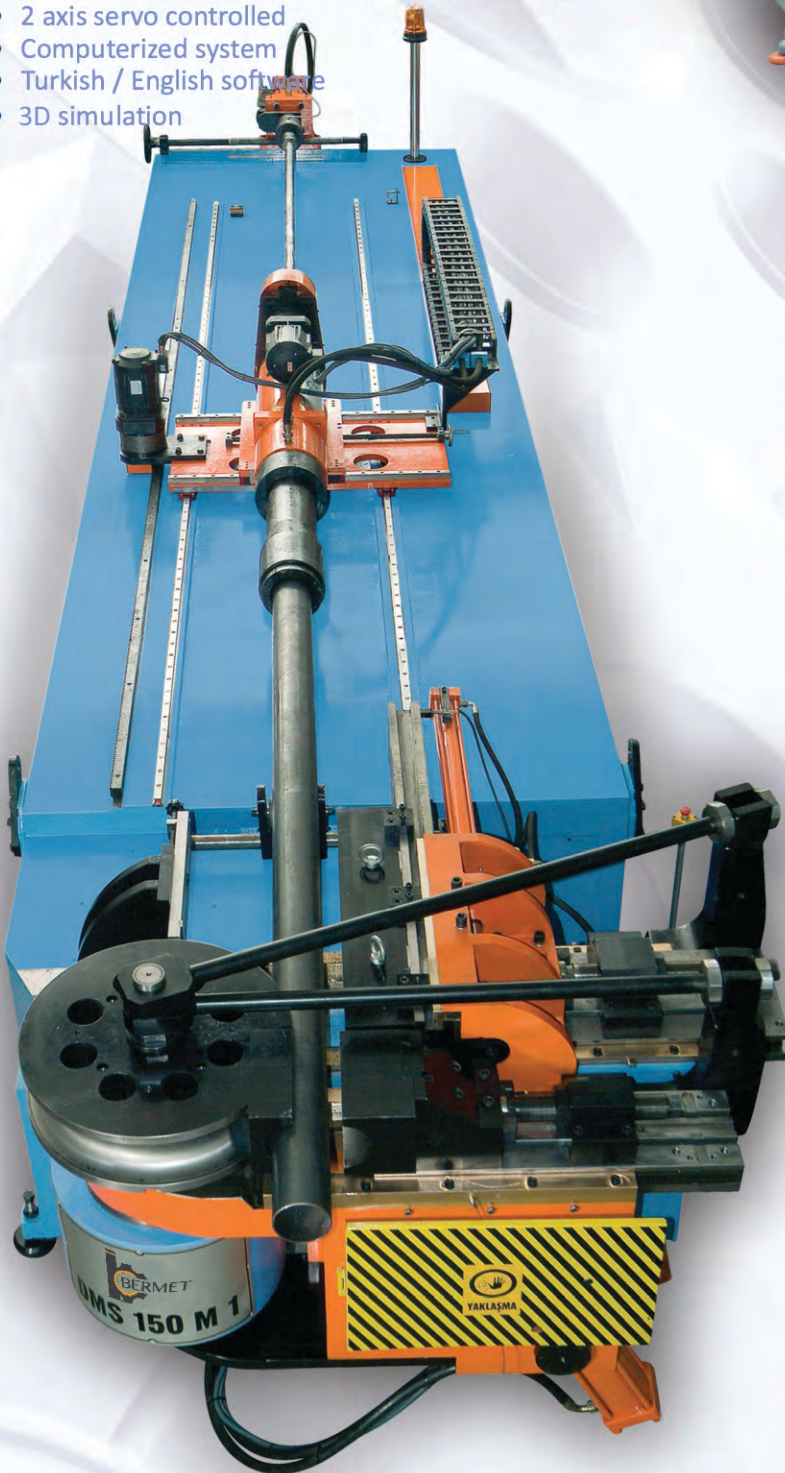




DMS 150 CNC M1

- Maksimum boru çapı: 150mm
- Maksimum et kalınlığı: 8mm
- Maksimum kalıp radüsü:500mm
- Bükülebiyecek maksimum boru boyu: 2-6mt
- 2 eksen servo kontrollü
- Bilgisayarlı sistem
- 3D simülasyon yapabilme
- 3D çizim üzerinden program yapabilme özelliği
- Türkçe / İngilizce yazılım

- Maximum pipe diameter: 150mm
- Maximum wall thickness: 8mm
- Maximum mould radius: 500mm
- Maximum pipe length: 2-6 mt
- The ability to make program from 3D drawing
- 2 axis servo controlled
- Computerized system
- Turkish / English software
- 3D simulation







DMS 180 CNC M3

- CNC Boru Bükme Makinesi
- Maksimum boru çapı: 180mm
- Maksimum et kalınlığı: 10mm
- Maksimum kalıp radüsü: 500mm
- Bükülebilecek maksimum boru boyu: 2-6 mt
- Aynı boru üzerinde 3 farklı radüs ile büküm yapabilme özelliği
- 3 eksen servo kontrollü
- Bilgisayarlı sistem
- Türkçe / İngilizce yazılım
- 3D simülasyon yapabilme özelliği
- 3D çizim üzerinden program yapabilme özelliği





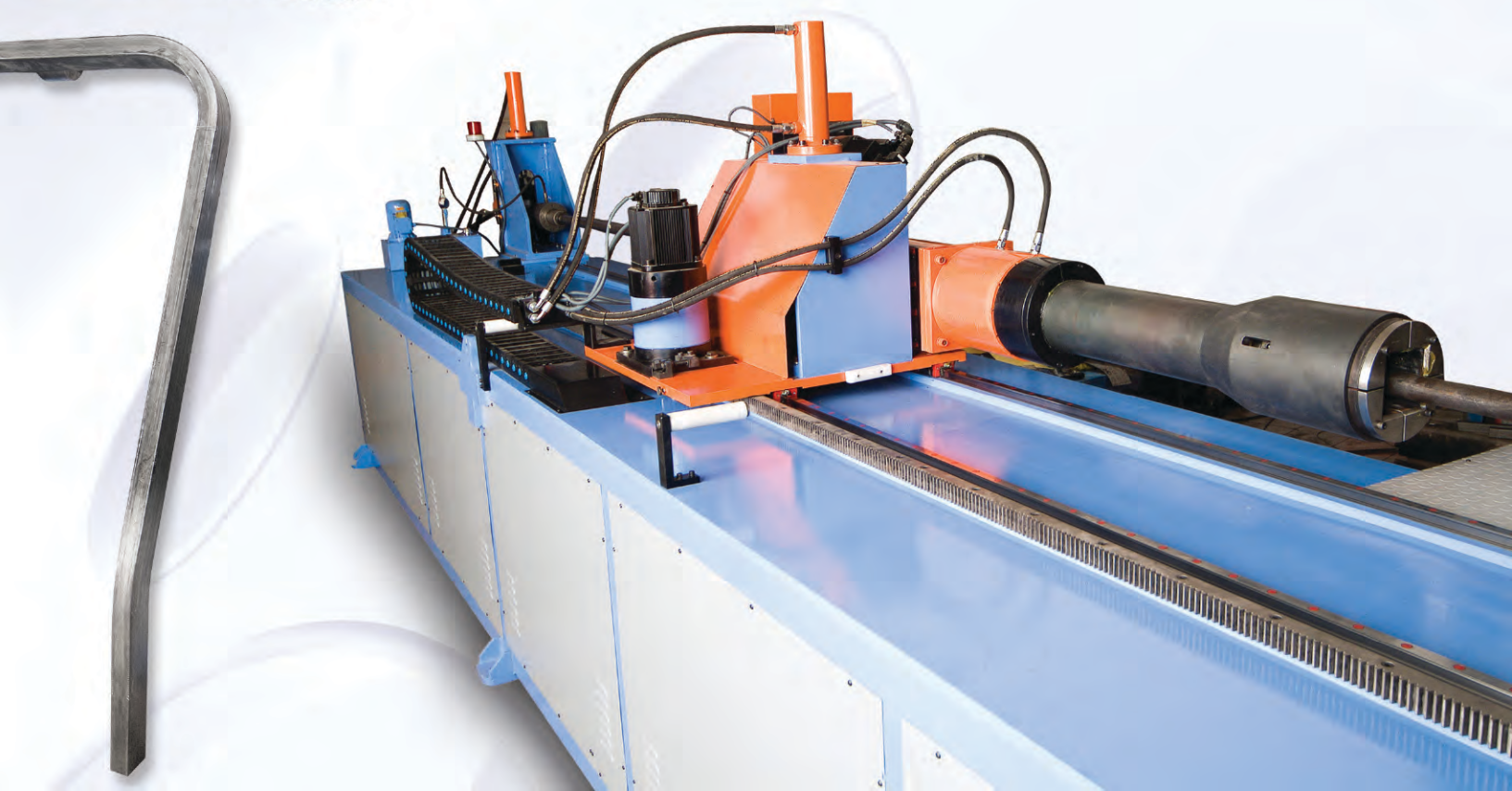
- CNC Pipe Bending Machine
- Maximum pipe diameter: 180mm
- Maximum wall thickness: 10mm
- Maximum mould radius: 500mm
- Maximum pipe length: 2-6 mt
- The ability to bending with 3 different radius on the same pipe
- 3 axis servo controlled
- Computerized system
- Turkish / English software
- 3D simulation
- The ability to make program from 3D drawing





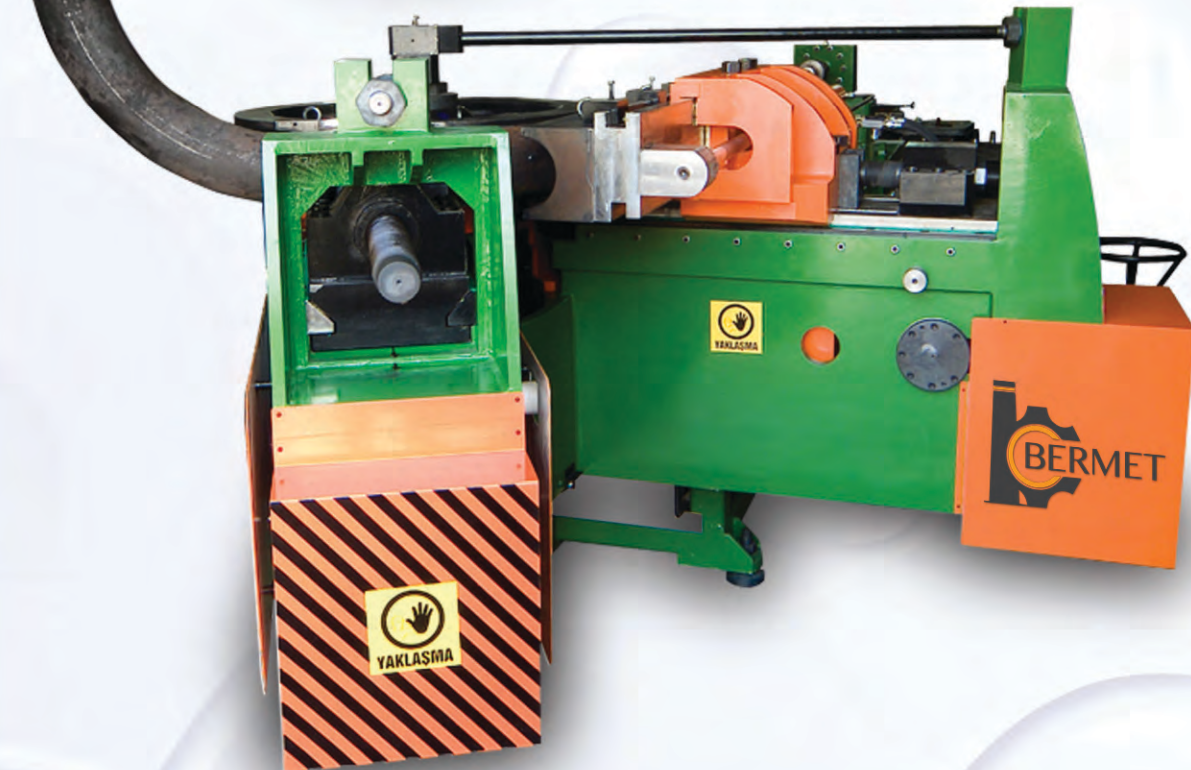
DMS 180 CNC M2

- CNC Boru Bükme Makinesi
- Maksimum boru çapı: 180mm
- Maksimum et kalınlığı: 10mm
- Maksimum kalıp radüsü: 500mm
- Bükülebilecek maksimum boru boyu: 2-6 mt
- Aynı boru üzerinde 2 farklı radüs ile büküm yapabilme özelliği
- 3 eksen servo kontrollü
- Bilgisayarlı sistem
- Türkçe / İngilizce yazılım
- 3D simülasyon yapabilme
- 3D çizim üzerinden program yapabilme özelliği
- CNC Pipe Bending Machine
- Maximum pipe diameter: 180mm
- Maximum wall thickness: 10mm
- Maximum mould radius: 500mm
- Maximum pipe length: 2-6 mt
- The ability to bending with 2 different radius on the same pipe
- 3 axis servo controlled
- Computerized system
- Turkish / English software
- 3D simulation
- The ability to make program from 3D drawing

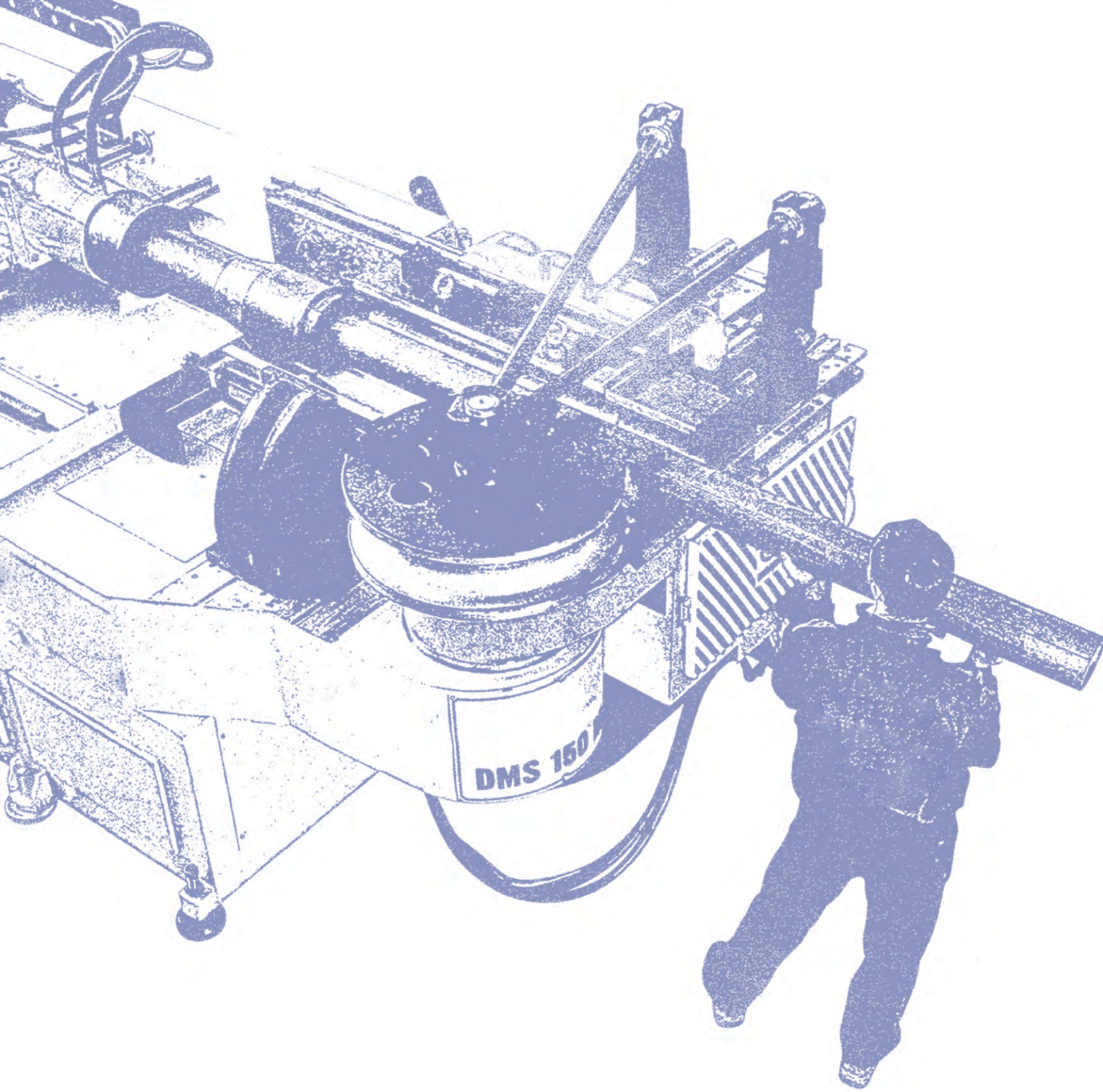


DMS 230 NC

- NC kontrollü
- Maksimum boru çapı: 230mm
- Maksimum et kalınlığı: 15mm
- Maksimum kalıp radüsü: 600mm
- Bükülebilecek maksimum boru boyu: 2-6 mt
- Otomatik sıkma özelliği
- Otomatik bükme özelliği
- Mekanik boy dayama
- Dokunmatik ekran kontrol paneli
- NC Controlled
- Maximum pipe diameter: 230mm
- Maximum wall thickness: 15mm
- Maximum mould radius: 600mm
- Maximum pipe length: 2-6 mt
- Automatic clamping feature
- Automatic bending feature
- Mechanical size support
- The touch screen control panel







Bermet Makina San. Tic. Ltd. Şti.

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